



CENTRELESS GRINDING



Centreless Grinding

CUMI's range of Centreless Grinding Wheels include the versatile and time tested bond systems V10, V45, V2016, V1092, VG which provides high performance and is available in different sizes and grit combinations. These wheels are ideal for difficult - to - grind materials, which gives safety tolerances upto 60 mps. The unique characteristics of the highly fusible and cool cutting bonds used also imparts:

- Excellent form retention
- Excellent component finish
- Lesser dressing frequency

CUMI "Krystal" is the newly developed bond system which imparts excellent cutting action along with superior form retention and improved wheel life.

User Industries:

- Bearing Industry
- Cutting Tool Industry
- Automobile Industry
- Bar Grinding Industry

ROUGHING - CENTRELESS GRINDING

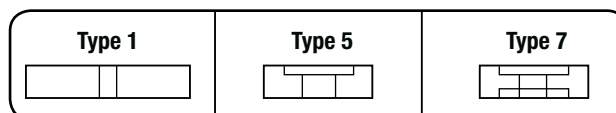
Product Features

- Higher Stock Removal
- Special Bond" CUMI Krystal" for excellent performance



| | Specification | Dia (mm) | Thickness (mm) | Product Type |
|---------------------|---------------|-----------|----------------|---------------|
| Value for money | A463 K5 V10 | 350 - 750 | 75 - 250 | Type 1, 5 & 7 |
| Value for money | A463 L5 V10 | 350 - 750 | 75 - 250 | Type 1, 5 & 7 |
| Value for money | A463 M5 V10 | 350 - 750 | 75 - 250 | Type 1, 5 & 7 |
| Value for money | A463 N5 V10 | 350 - 750 | 75 - 250 | Type 1, 5 & 7 |
| Value added product | A463 K5 V2016 | 350 - 750 | 75 - 250 | Type 1, 5 & 7 |
| Value added product | A463 L5 V2016 | 350 - 750 | 75 - 250 | Type 1, 5 & 7 |
| Value added product | A463 M5 V10 | 350 - 750 | 75 - 250 | Type 1, 5 & 7 |
| Value added product | A463 N5 V10 | 350 - 750 | 75 - 250 | Type 1, 5 & 7 |
| Premium Product | A463 K5 V10X | 350 - 750 | 75 - 250 | Type 1, 5 & 7 |
| Premium Product | A463 L5 V10X | 350 - 750 | 75 - 250 | Type 1, 5 & 7 |
| Premium Product | A463 M5 V10X | 350 - 750 | 75 - 250 | Type 1, 5 & 7 |
| Premium Product | A463 N5 V10X | 350 - 750 | 75 - 250 | Type 1, 5 & 7 |

Wheel Types



FINISHING - CENTRELESS GRINDING

Product Features

- Better Surface finish
- Special Bond™ CUMI Kyrstal™ for excellent performance
- Higher Productivity / Efficiency



| | Specification | Dia (mm) | Thickness (mm) | Product Type |
|---------------------|---------------|-----------|----------------|---------------|
| Value for money | A60 K5 V10 | 350 - 750 | 75 - 250 | Type 1, 5 & 7 |
| Value for money | A60 L5 V10 | 350 - 750 | 75 - 250 | Type 1, 5 & 7 |
| Value for money | A60 M5 V10 | 350 - 750 | 75 - 250 | Type 1, 5 & 7 |
| Value for money | A60 N5 V10 | 350 - 750 | 75 - 250 | Type 1, 5 & 7 |
| Value added product | A60 K5 V2016 | 350 - 750 | 75 - 250 | Type 1, 5 & 7 |
| Value added product | A60 L5 V2016 | 350 - 750 | 75 - 250 | Type 1, 5 & 7 |
| Value added product | A60 M5 V2016 | 350 - 750 | 75 - 250 | Type 1, 5 & 7 |
| Value added product | A60 N5 V2016 | 350 - 750 | 75 - 250 | Type 1, 5 & 7 |
| Premium Product | A60 K5 V10X | 350 - 750 | 75 - 250 | Type 1, 5 & 7 |
| Premium Product | A60 L5 V10X | 350 - 750 | 75 - 250 | Type 1, 5 & 7 |
| Premium Product | A60 M5 V10X | 350 - 750 | 75 - 250 | Type 1, 5 & 7 |
| Premium Product | A60 N5 V10X | 350 - 750 | 75 - 250 | Type 1, 5 & 7 |

Wheel Types

